

Nitrogen PSA Generators NITROSWING® NS-700



Typical Applications

- Blanketing of Chemicals and Pharmaceuticals
- Gas Assisted Injection Molding (GAIM)
- Heat Treatment of Ferrous & Non-Ferrous Metals
- Inerting of Flammable Liquids
- Laser Cutting
- Prevention of Dust Explosions
- Re-flow and Wave Soldering of PCBs
- UV-Curing of Coatings

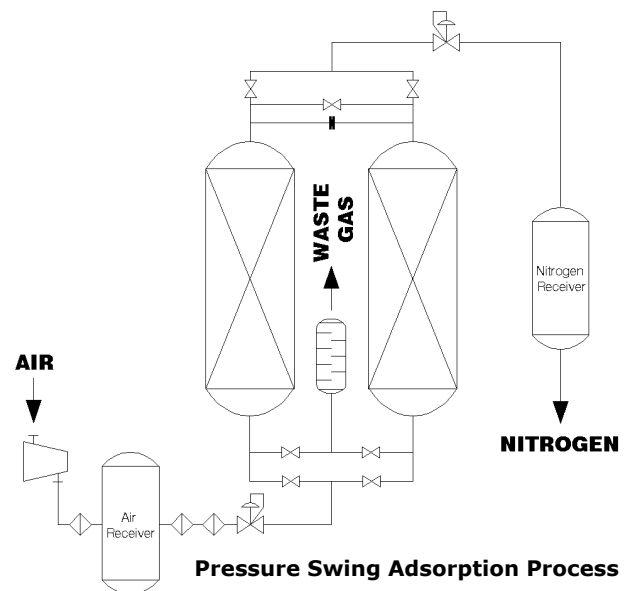
Advantages of NITROSWING® PSA's

- **Safety:** Low Operating Pressures, no Hazardous Storage
- **Economy:** Low Operating Cost, Easily Expandable
- **Convenience:** Fully Automatic and Unattended Operation
- **Reliability:** Easy to Install and Maintain

The Nitrogen Production Process

IGS Nitrogen PSA Generators separate nitrogen (N₂) from compressed air utilizing pressure swing adsorption technology. Compressed air, which consists of approximately 21% oxygen and 78% nitrogen, is passed through a bed of carbon molecular sieve (CMS). The sieve preferentially adsorbs O₂ and moisture over N₂ allowing the N₂ to pass through as a product gas at pressure. While one of the towers is in the adsorption phase the other tower is regenerated by de-pressurizing at which time the sieve releases the adsorbed gases to the atmosphere and the cycle is then repeated.

A solid state programmable controller operates the process valves on an alternating cycle with built-in logic for automatic stop/start. Nitrogen flow and purity remain constant regardless of the peak usage demands. Under normal operating conditions and with correct maintenance the carbon molecular sieve will have an almost indefinite lifetime.



Standard Components

- Air Filters
- Adsorber Vessels
- Pneumatic Valves
- Piping and Instrumentation
- Safety Valve
- Exhaust Muffler
- Nitrogen Pressure and Flow Regulator
- Control System with Allen-Bradley PLC
- Skid Mounted
- Pressure Switch for automated Idle-Mode
- Hour Meter

Options

- Oxygen Analyzer (Zirconium Oxide type)
- Dew Point Analyzer
- Product Flow Meter
- Fail Safe Package (off-spec nitrogen automatically vented to atmosphere*)
- Enhanced PLC with Telemetry
- Purities to 99.9999% with a De-Oxo System
- Feed Air Compressor
- Product Booster Compressor
- Monitor Package (with indication of Feed Air and Product Pressures and Temperatures, Oxygen Concentration and Product Flow on AB PanelView**)
- Air Receiver Tank
- Nitrogen Buffer Tank
- Bottle Filling Station

* Only in combination with Oxygen Analyzer Option
** Includes Oxygen Analyzer and Flow Meter

NITROSWING NS-700L Series Specifications & Performance

Standard	SI 7.5 Bar(g) feed pressure and 21° C					US 109 PSIG feed Pressure and 70° F				
Oxygen %	Nitrogen Nm ³ /h	Nitrogen Pressure Bar (g)	Feed Air Nm ³ /h	Air Receiver Liters ⁽³⁾	Nitrogen Receiver Liters ⁽³⁾	Nitrogen SCFH	Nitrogen Pressure PSIG	Feed Air SCFH	Air Receiver Gallons ⁽³⁾	Nitrogen Receiver Gallons ⁽³⁾
3	1,202	5.5	2,418	7,046	40,915	42,457	80	85,375	1,550	9,000
2	1,061	5.7	2,284	7,046	22,730	37,462	83	80,654	1,550	5,000
1	872	6.0	2,061	7,046	22,730	30,802	87	72,784	1,550	5,000
0.5	754	6.1	2,113	7,046	17,275	26,640	88	74,608	1,550	3,800
0.1	401	6.2	1,562	7,046	10,001	14,152	90	55,152	1,550	2,200
0.05	309	6.2	1,429	7,046	7,046	10,915	90	50,469	1,550	1,550
0.01	236	6.2	1,281	7,046	7,046	8,325	90	45,244	1,550	1,550
0.005	183	6.2	1,246	7,046	4,819	6,475	90	43,987	1,550	1,060
0.001	128	6.2	1,099	7,046	4,819	4,522	90	38,806	1,550	1,060
Dew Point ⁽²⁾	-40°C / -40°F									
Sound Level	< 85 dB(A)									

NITROSWING NS-700H Series Specification & Performance

Standard	SI 10 Bar(g) feed pressure and 21° C					US 145 PSIG feed Pressure and 70° F				
Oxygen %	Nitrogen Nm ³ /h	Nitrogen Pressure Bar (g)	Feed Air Nm ³ /h	Air Receiver Liters ⁽³⁾	Nitrogen Receiver Liters ⁽³⁾	Nitrogen SCFH	Nitrogen Pressure PSIG	Feed Air SCFH	Air Receiver Gallons ⁽³⁾	Nitrogen Receiver Gallons ⁽³⁾
3	1,601	8.0	3,219	10,001	40,915	56,527	116	113,669	2,200	9,000
2	1,513	8.2	3,258	10,001	40,915	53,444	119	115,063	2,200	9,000
1	1,135	8.5	2,682	10,001	22,730	40,083	123	94,714	2,200	5,000
0.5	844	8.6	2,364	10,001	17,275	29,805	125	83,474	2,200	3,800
0.1	437	8.7	1,701	10,001	10,001	15,416	126	60,079	2,200	2,200
0.05	356	8.7	1,645	10,001	10,001	12,562	126	58,083	2,200	2,200
0.01	291	8.7	1,582	10,001	10,001	10,278	126	55,857	2,200	2,200
0.005	204	8.7	1,384	10,001	7,046	7,194	126	48,875	2,200	1,550
0.001	151	8.7	1,299	10,001	4,819	5,344	126	45,861	2,200	1,060
Dew Point ⁽²⁾	-40°C / -40°F									
Sound Level	< 85 dB(A)									

Connections

Connections available in ANSI Flange, DIN Flange or NPT

Approximate Weight and Dimensions

L	W	H	Weight
2,642	2,642	3,658 mm	6,636 kg
104	104	144 in.	14,629 lb

Power Requirements

Power Supply 110-230 V / 50-60 Hz
Power Consumption max. 0.3 kW

Consult IGS for specifications on specific model and desired options.

Notes:

- Flow rates at standard atmospheric conditions (70 °F, 14.7 psi / 20 °C, 1013 mbar and 60% RH)
- Dew point at atmospheric pressure.
- Receiver size is recommended minimum capacity. Smaller receiver volumes will result in lower product pressures. Please contact IGS for details.
- NITROSWING PSA nitrogen generators can be configured for use in food processing and packaging applications however, it is recommended that you consult IGS before purchasing a generator for any food application.
- Min. Air Quality: ISO 8573.1 / Class 1.4.1, improver feed air quality may cause damage to the nitrogen generator not covered under warranty.
- Other pressures and purities available, consult IGS for specifications.
- IGS reserves the right to change data without notice.
- Only in case of an on-board installation of an oxygen analyzer and/or product flow meter.



Generon IGS

16250 Tomball Parkway
Houston, Texas 77086
(713) 937-5200

E-Mail: igssales@igs-global.com
Internet: www.igs-global.com

